

**AUDI A3 S3 SPORTBACK QUATTRO NAV**

£0



**Oct 2015**

**18000 miles**

**Automatic**

**Petrol**

**Feature Box**

**Panoramic Electric Sunroof**

**DAB Digital Radio Tuner**

**Lane Assist**

**Hold Assist**

**Reverse Camera**

**Advanced Key**

**Metallic Paint**

**Technology Pack Audi Connect**

**Adaptive Cruise Control**

**Park Assist**

**Electric Adjustable Seats**

**Front & Rear Parking sensors**

**Privacy Glass**

**Bang & Olufsen Sound System**

**Adaptive Lights**

**Cruise control with brake function and speed limiting function**

**Lumbar Support**

**Black Styling Pack**

**18 Inch Alloy Wheels**

**Technical Data**

<b>CO2 Emmissions</b>	159	<b>Engine Capacity</b>	1984
<b>Fuel Type</b>	Petrol	<b>Number of Doors</b>	5
<b>Transmission</b>	Automatic	<b>6 Months Tax Cost</b>	110
<b>Year of Manufacture</b>	2015	<b>12 Months Tax Cost</b>	200
<b>Color</b>	BLACK	<b>Euro Status</b>	E6
<b>BHP</b>	295.9	<b>MPG Combined</b>	40.9

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